

International Application No.: PCT/JP03/10606  
U.S. Patent Application No.: Unknown  
April 6, 2005  
Page 3 of 10

**IN THE ABSTRACT:**

Please replace the Abstract of the Disclosure originally filed with the above-identified patent application with the following Abstract:

## ABSTRACT OF THE DISCLOSURE

A composite laminate ~~1 having~~, including shrink-prevention ceramic green sheets ~~5 arranged on both of the main surfaces of an unfired ceramic laminate and being substantially incapable of being sintered at the~~ having a sintering temperature greater than the firing temperature of the unfired ceramic laminate ~~4,~~ is fired at a temperature which is ~~higher~~ greater than the sintering temperature of the unfired ceramic laminate, and which is lower ~~less~~ than the sintering temperature of the shrink-prevention ceramic green sheet. Thereafter, the shrink-prevention ceramic green sheets ~~5 are~~ removed in a first removing step of spraying water and compressed gas against the shrink-prevention ceramic green sheets so as to remove a portion thereof that ~~a part thereof~~ has not reacted with a glass component of the unfired ceramic laminate ~~4,~~ and in a second removing step of ceramic powder, spraying water, and compressed air, ~~so~~ such that a residual material not removed in the first removing step is removed, and in a third removing step of supersonic-cleaning the ceramic multi-layer substrate ~~subjected to~~ after the first and second steps.